QWELD
quality distribution services

PRODUCT CATALOGUE
NOVEMBER 2026

PATON · ESAB · GCE · GM

WELD HARDER.
CUT CLEANER.

Professional welding machines, plasma cutters and consumables, supplied from Pretoria.



01 WELDING MACHINES
02 PLASMA CUTTERS
03 MACHINE ACCESSORIES
04 CONSUMABLES
05 GAS & CUTTING

CALL
064 502 8275

EMAIL
sales@qweld.co.za

VISIT
573 Breed St, Montana Park,
Pretoria, 0186

HOURS
Mon–Fri, 8am–4pm

WELCOME TO QWELD

INDUSTRIAL WELDING GEAR, SUPPLIED FROM PRETORIA.

QWeld Pty Ltd supplies industrial welding equipment and consumables to fabricators, maintenance teams and workshops from Montana Park, Pretoria.

We focus on equipment that holds up on the job: PATON inverter welders and plasma cutters, the feeders, coolers and accessories that go with them, and consumables from ESAB, Nevinox and GM.

Our aim is simple. Give professionals reliable equipment and the right consumables for the work in front of them.

80
products in this catalogue

5
product categories

5
trusted brands: PATON, ESAB, GCE, GM, Nevinox

INDUSTRIAL BRANDS
We stock PATON machines, ESAB and GM consumables, and GCE gas control equipment.

MATCHED CONSUMABLES
Tell us your machine and the job. We'll match the rods, wire and drive rollers to suit.

QUOTES FOR FULL SETUPS
Send us a list for a machine, feeder, cooler and cart, and we'll price the whole setup in one quote.

CONTENTS

01  **WELDING MACHINES** 11 products — 3

02  **PLASMA CUTTERS** 4 products — 10

03  **MACHINE ACCESSORIES** 18 products — 13

04  **CONSUMABLES** 34 products — 17

05 **GAS & CUTTING** 13 products — 25

HOW TO ORDER

1. Browse this catalogue and note the product codes you need.
2. Send us the codes and quantities by phone or email.
3. We confirm stock, price and delivery, then send a quote.

CALL
064 502 8275

EMAIL
sales@qweld.co.za

BRANDS WE STOCK — PATON | ESAB | GCE | GM | Nevinox

All prices are in South African rand (ZAR) and include 15% VAT. Prices can change; we confirm price and availability on your quote. Items marked Price on request: contact us for a quote. Delivery options and costs depend on your location and order size.

SECTION 01 · 11 PRODUCTS

WELDING MACHINES

01

MIG, TIG and MMA inverters, from a 140 A portable stick welder to 630 A industrial machines.









WHAT'S INSIDE

MMA / stick welders	7	Multi-process welders	1
MIG welders	1	TIG welders	2

BRANDS

ESAB · PATON

MMA / STICK WELDERS

7 ITEMS

ESAB



✓ STOCK AVAILABLE

MMA WELDER

ESAB HANDYARC 3.25I

Compact MMA inverter with hot start. A good first welder for the workshop or farm.

140 A real current
OUTPUT

PROCESS	MMA
OUTPUT	140 A real current
HOT START	yes

ORDER CODE
734009

R3 067.62
INCL. VAT

PATON

BEST SELLER



✓ STOCK AVAILABLE

MMA WELDER

PATON ECO-200

Lightweight 200 A stick welder for single-phase power. Runs rutile E6013 and basic E7018 electrodes from 1.6 to 5.0 mm, works off a generator or long extension leads, and has an IP33 housing for outdoor work.

25–200 A
CURRENT

220 V 1-ph
POWER

5 years
WARRANTY

PROCESS	MMA (stick) with Hot-Start, Arc-Force and Anti-Stick
WELDING CURRENT	25–200 A
INPUT	220 V single-phase
DUTY CYCLE	40% at 200 A, 100% at 102 A
ELECTRODES	1.6–5.0 mm
WEIGHT	4.0 kg
PROTECTION	IP33
WARRANTY	5 years with technical support

ORDER CODE
1012020011

R4 941.81
INCL. VAT

PATON



✓ STOCK AVAILABLE

MMA WELDER

PATON STANDARD-350 400V

Three-phase 350 A stick welder for heavy structural work. Handles rutile and low-hydrogen electrodes up to 6.0 mm with Hot-Start, Arc-Force and Anti-Stick, yet weighs only 9.3 kg.

50–350 A	380 V 3-ph	3 years
CURRENT	POWER	WARRANTY

PROCESS MMA (stick)	WELDING CURRENT 50–350 A
INPUT 380 V three-phase	DUTY CYCLE 70% at 350 A, 100% at 290 A
ELECTRODES 1.6–6.0 mm	WEIGHT 9.3 kg
PROTECTION IP33	WARRANTY 3 years with technical support

ORDER CODE
1013035011

R13 139.34
INCL. VAT

PATON



✓ STOCK AVAILABLE

MMA WELDER

PATON PRO-350 400V SW MAX

350 A professional MMA welder with smart welding (SW) functions.

350 A	400 V
OUTPUT	POWER

PROCESS MMA	OUTPUT 350 A
INPUT 400 V	

ORDER CODE
1214035021

R20 951.77
INCL. VAT

PATON



✓ STOCK AVAILABLE

MMA WELDER

PATON PRO-500 400V SW MAXWIRE

500 A industrial MMA welder in the MAXwire version.

500 A	400 V
OUTPUT	POWER

PROCESS MMA	OUTPUT 500 A
INPUT 400 V	

ORDER CODE
1214050031

R43 973.75
INCL. VAT

PATON



✓ STOCK AVAILABLE

MMA WELDER

PATON PRO-630 400V

Industrial 630 A CC/CV inverter for stick, lift-TIG and carbon arc gouging. Add an external wire feeder for MIG/MAG and flux-cored welding. Includes pulse modes and 16 memory programs.

20–630 A	380 V 3-ph	2 years
CURRENT	POWER	WARRANTY

PROCESSES MMA, Lift-TIG, carbon arc gouging	MIG/MAG AND FLUX-CORED with an external wire feeder
WELDING CURRENT 20–630 A	INPUT 380 V three-phase
DUTY CYCLE 70% at 630 A, 100% at 520 A	ELECTRODES 1.6–8.0 mm
WIRE 0.6–2.0 mm	WEIGHT 26.1 kg
WARRANTY 2 years with technical support	

ORDER CODE
1014063011

PRICE ON REQUEST

PATON



✓ STOCK AVAILABLE

MMA WELDER

PATON PRO-630 400V SW MAXWIRE

630 A industrial MMA welder in the MAXwire version.

630 A	400 V
OUTPUT	POWER

PROCESS	MMA
OUTPUT	630 A
INPUT	400 V

ORDER CODE
1214063031

PRICE ON REQUEST

MIG WELDERS

1 ITEM

PATON

BEST SELLER



✓ STOCK AVAILABLE

MIG WELDER

PATON PROMIG-250 (15-4)

250 A multi-process inverter for MIG/MAG, flux-cored, stick and lift-TIG on single-phase power. The 4-roller feeder takes 5, 15 and 18 kg spools and feeds aluminium wire smoothly, with switchable polarity and a EURO torch connection.

12–250 A	220 V 1-ph	5 years
CURRENT	POWER	WARRANTY

PROCESSES	MIG/MAG, flux-cored (gas or gasless), MMA, Lift-TIG
WELDING CURRENT	12–250 A
INPUT	220 V single-phase
DUTY CYCLE (MIG)	62% at 250 A, 100% at 196 A
WIRE	0.6–1.2 mm
WIRE FEEDER	4-roller, spools up to 18 kg
WEIGHT	16.8 kg
PROTECTION	IP33
WARRANTY	5 years with technical support

ORDER CODE
1024025021

R17 266.66
INCL. VAT

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MULTI-PROCESS WELDERS

1 ITEM

PATON



MULTI-PROCESS WELDER

PATON STANDARDMIG-250

Compact 250 A multi-process welder for MIG/MAG, gasless and gas-shielded flux-cored, stick and lift-TIG. Built-in 2-roller feeder for spools up to 5 kg, and it runs off generators and long extension leads.

12–250 A	220 V 1-ph	5 years
CURRENT	POWER	WARRANTY

PROCESSES MIG/MAG, flux-cored (gas or gasless), MMA, Lift-TIG	WELDING CURRENT 12–250 A
INPUT 220 V single-phase	DUTY CYCLE (MIG) 46% at 250 A, 100% at 170 A
WIRE 0.6–1.2 mm	ELECTRODES 1.6–6.0 mm
WIRE FEEDER 2-roller, spools up to 5 kg	WEIGHT 11.5 kg
PROTECTION IP33	WARRANTY 5 years with technical support

✓ STOCK AVAILABLE

ORDER CODE
1023025011

R14 104.06
INCL. VAT

TIG WELDERS

2 ITEMS

PATON

BEST SELLER



TIG WELDER

PATON PROTIG-200 AC/DC

200 A AC/DC TIG welder for aluminium, stainless and mild steel. Double pulse in DC, pulse in AC, HF arc ignition, spot and mixed AC/DC modes, and 10 memory profiles. Also welds stick.

5–200 A	220 V 1-ph	3 years
CURRENT	POWER	WARRANTY

PROCESSES TIG AC/DC, TIG spot, mixed AC/DC, MMA AC/DC	WELDING CURRENT 5–200 A
INPUT 220 V single-phase	DUTY CYCLE (TIG AC) 50% at 200 A, 100% at 140 A
TUNGSTEN 1.0–3.0 mm	WEIGHT 12.5 kg
WARRANTY 3 years with technical support	

✓ STOCK AVAILABLE

ORDER CODE
1034020011

R23 994.08
INCL. VAT

PATON



✓ STOCK AVAILABLE

TIG WELDER

PATON PROTIG-315 AC/DC 400V

315 A AC/DC TIG welder for three-phase power. Double pulse in DC, pulse in AC, HF ignition and spot mode, with tungsten from 1.0 to 4.0 mm. Ready for a water-cooled torch with the PATON Cooler 7-S.

10–315 A	380 V 3-ph	2 years
CURRENT	POWER	WARRANTY

PROCESSES TIG AC/DC, TIG spot, mixed AC/DC, MMA AC/DC	WELDING CURRENT 10–315 A
INPUT 380 V three-phase	DUTY CYCLE (TIG AC) 50% at 315 A, 100% at 200 A
TUNGSTEN 1.0–4.0 mm	WARRANTY 2 years with technical support

ORDER CODE
1034031511

R33 534.46
INCL. VAT

SECTION 02 · 4 PRODUCTS

PLASMA CUTTERS

02

PATON StandardCUT plasma cutters from 40 to 100 A, cutting steel up to 35 mm.









WHAT'S INSIDE

Plasma cutters 4

BRANDS

PATON

PLASMA CUTTERS

4 ITEMS

PATON



✓ STOCK AVAILABLE

PLASMA CUTTER

PATON STANDARDCUT-100

100 A plasma cutter for fabrication shops and steel structure work. Cuts up to 35 mm (25 mm recommended) using compressed air, with pilot arc for painted, rusty or dirty surfaces.

35–100 A	35 mm	380 V 3-ph
CURRENT	MAX CUT	POWER

CUTTING CURRENT 35–100 A	INPUT 380 V three-phase
DUTY CYCLE 50% at 100 A, 100% at 70 A	MAXIMUM CUT 35 mm
RECOMMENDED CUT 25 mm	WEIGHT 25.8 kg
PROTECTION IP23	WARRANTY 2 years with technical support

ORDER CODE
1063010012

PRICE ON REQUEST

PATON

BEST SELLER



✓ STOCK AVAILABLE

PLASMA CUTTER

PATON STANDARDCUT-40

Portable 40 A plasma cutter for single-phase power. Cuts steel up to 12 mm (8 mm recommended) with clean edges, non-contact HF ignition and an IP23 housing.

20–40 A	12 mm	220 V 1-ph
CURRENT	MAX CUT	POWER

CUTTING CURRENT 20–40 A	INPUT 220 V single-phase
DUTY CYCLE 50% at 40 A, 100% at 33 A	MAXIMUM CUT 12 mm
RECOMMENDED CUT 8 mm	WEIGHT 10.3 kg
PROTECTION IP23	WARRANTY 2 years with technical support

ORDER CODE
1063004012

PRICE ON REQUEST

PATON



✓ STOCK AVAILABLE

PLASMA CUTTER

PATON STANDARDCUT-45 MAXFLOW

45 A plasma cutter with improved airflow.

45 A
OUTPUT

OUTPUT	45 A
AIRFLOW	MAXflow

ORDER CODE
1063004512

PRICE ON REQUEST

PATON



✓ STOCK AVAILABLE

PLASMA CUTTER

PATON STANDARDCUT-70 400V

Three-phase 70 A plasma cutter for workshops and site work. Cuts up to 25 mm (20 mm recommended), and the pilot arc starts reliably on painted or rusty metal.

20–70 A
CURRENT

25 mm
MAX CUT

380 V 3-ph
POWER

CUTTING CURRENT	20–70 A
DUTY CYCLE	50% at 70 A, 100% at 40 A
RECOMMENDED CUT	20 mm
PROTECTION	IP23
INPUT	380 V three-phase
MAXIMUM CUT	25 mm
WEIGHT	20.3 kg
WARRANTY	2 years with technical support

ORDER CODE
1063007012

PRICE ON REQUEST

SECTION 03 · 18 PRODUCTS

MACHINE ACCESSORIES

03

Wire feeders, water coolers, carts, foot pedals, drive rollers and interconnect cables for PATON machines.









WHAT'S INSIDE

Wire feeders	2	Foot pedals	1
Water coolers	2	Drive & feed rollers	4
Welding carts	3	Interconnect cables	6

BRANDS

PATON

WIRE FEEDERS

2 ITEMS

PATON ✓ STOCK AVAILABLE



PATON MAXWIRE SW 15-4 400V

Heavy-duty separate 4-roller wire feeder for 500 and 630 A machines.

Rollers 4 · Spool 15 kg · For 500/630 A machines

CODE 1544063031

R12 823.40 INCL. VAT

PATON ✓ STOCK AVAILABLE



PATON PROWIRE SW 15-4 400V

Separate 4-roller wire feeder for the ProMIG 350, 500 and 630.

Rollers 4 · Spool 15 kg · For ProMIG 350/500/630

CODE 1544063021

R8 324.41 INCL. VAT

WATER COOLERS

2 ITEMS

PATON ✓ STOCK AVAILABLE



PATON COOLER 7 400V

Water cooling unit with a 7 L tank, for water-cooled torches.

Tank 7 L · Input 400 V

CODE 1070000112

R9 936.40 INCL. VAT

PATON ✓ STOCK AVAILABLE



PATON COOLER 7-S 400V

Water cooling unit for water-cooled torches.

Input 400 V

CODE 1070000212

R11 109.51 INCL. VAT

WELDING CARTS

3 ITEMS

PATON ✓ STOCK AVAILABLE



PATON 315 TIG WELDING CART

Trolley made for the ProTIG-315.

Fits ProTIG-315

CODE 4017769

R5 870.83 INCL. VAT

PATON ✓ STOCK AVAILABLE



PATON TURNEASE 360 WELDING CART

Welding cart with a 360° turntable, for heavy machines.

Turntable 360° · For heavy machines

CODE 4016498

R6 198.01 INCL. VAT

PATON ✓ STOCK AVAILABLE



PATON UNIVERSAL WELDING CART

Heavy-duty trolley for MIG, TIG and MMA machines.

For MIG / TIG / MMA machines

CODE 4013468

R6 098.67 INCL. VAT

FOOT PEDALS

1 ITEM

PATON

✓ STOCK AVAILABLE



PATON WCP-321 FOOT PEDAL

Foot pedal for hands-free current control when TIG welding.

Use TIG current control

CODE
4010897

R3 731.15
INCL. VAT

DRIVE & FEED ROLLERS

4 ITEMS

PATON

✓ STOCK AVAILABLE



PATON FEED ROLLER K 1.0/1.2 (SSJ-11B)

Type K drive roller for 1.0 and 1.2 mm steel wire.

Wire 1.0–1.2 mm steel · Type K

CODE
4017220

R376.60
INCL. VAT

PATON

✓ STOCK AVAILABLE



PATON FEED ROLLER K 1.4/1.6 (SSJ-11B)

Type K drive roller for 1.4 and 1.6 mm wire.

Wire 1.4–1.6 mm · Type K

CODE
4017221

R376.60
INCL. VAT

PATON

✓ STOCK AVAILABLE



PATON FEED ROLLER TYPE K 1.2 MM FLUX-CORED (MAXWIRE)

Knurled drive roller for 1.2 mm flux-cored wire on MAXwire 4-roll feeders.

Wire 1.2 mm flux-cored · Fits MAXwire 4-roll

CODE
4017234

R554.43
INCL. VAT

PATON

✓ STOCK AVAILABLE



PATON FEED ROLLER TYPE K 1.6 MM FLUX-CORED (MAXWIRE)

Knurled drive roller for 1.6 mm flux-cored wire on MAXwire 4-roll feeders.

Wire 1.6 mm flux-cored · Fits MAXwire 4-roll

CODE
4017236

R554.43
INCL. VAT

INTERCONNECT CABLES

6 ITEMS

PATON ✓ STOCK AVAILABLE



PATON COMMUNICATION CABLE CCS-350-10PW (10 M)

10 m interconnect cable for the ProMIG-350 and a separate wire feeder.

Length 10 m | For ProMIG-350

CODE 4053510002

R12 495.32 INCL. VAT

PATON ✓ STOCK AVAILABLE



PATON COMMUNICATION CABLE CCS-350-5PW (5 M)

5 m interconnect cable for the ProMIG-350 and a separate wire feeder.

Length 5 m | For ProMIG-350

CODE 4053505002

R6 955.81 INCL. VAT

PATON ✓ STOCK AVAILABLE



PATON COMMUNICATION CABLE CCS-500-10PW (10 M)

10 m interconnect cable for the ProMIG-500 and a separate wire feeder.

Length 10 m | For ProMIG-500

CODE 4055010003

R13 868.16 INCL. VAT

PATON ✓ STOCK AVAILABLE



PATON COMMUNICATION CABLE CCS-500-5PW (5 M)

5 m interconnect cable for the ProMIG-500 and a separate wire feeder.

Length 5 m | For ProMIG-500

CODE 4055005003

R7 822.52 INCL. VAT

PATON ✓ STOCK AVAILABLE



PATON COMMUNICATION CABLE CCS-630-10PW (10 M)

10 m interconnect cable for the ProMIG-630 and a separate wire feeder.

Length 10 m | For ProMIG-630

CODE 4057010004

PRICE ON REQUEST

PATON ✓ STOCK AVAILABLE



PATON COMMUNICATION CABLE CCS-630-5PW (5 M)

5 m interconnect cable for the ProMIG-630 and a separate wire feeder.

Length 5 m | For ProMIG-630

CODE 4057005004

PRICE ON REQUEST

SECTION 04 · 34 PRODUCTS

CONSUMABLES

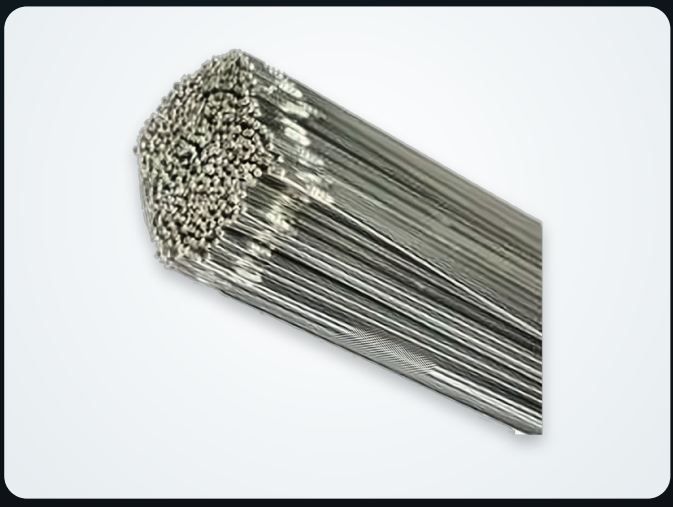
04

Electrodes, TIG filler rods and MIG wire for mild steel, stainless, cast iron and hardfacing.









WHAT'S INSIDE

Electrodes: mild steel	8	Electrodes: hardfacing	4
Electrodes: stainless steel	7	TIG filler rods	7
Electrodes: cast iron	6	MIG wire	2

BRANDS

ESAB · GM · Nevinox

ELECTRODES · MILD STEEL

8 ITEMS

GM ✓ STOCK AVAILABLE



GM HITECH 60 ELECTRODE 2.5 MM

General-purpose rutile mild steel electrode. Easy strike and restrike, smooth arc, low spatter and self-releasing slag, for structural work, sheet metal and light fabrication.

- Classification AWS A5.1 E6013
- Size 2.5 × 350 mm
- Current 70–90 A, AC or DC±

CODE
gmhitech602503505x4

R47.85
INCL. VAT

GM ✓ STOCK AVAILABLE



GM HITECH 60 ELECTRODE 3.15 MM

General-purpose rutile mild steel electrode. Easy strike and restrike, smooth arc, low spatter and self-releasing slag, for structural work, sheet metal and light fabrication.

- Classification AWS A5.1 E6013
- Size 3.15 × 350 mm
- Current 90–130 A, AC or DC±

CODE
gmhitech603153505x4

R46.33
INCL. VAT

GM ✓ STOCK AVAILABLE



GM HITECH 60 ELECTRODE 4.0 MM

General-purpose rutile mild steel electrode. Easy strike and restrike, smooth arc, low spatter and self-releasing slag, for structural work, sheet metal and light fabrication.

- Classification AWS A5.1 E6013
- Size 4.0 × 350 mm
- Current 140–180 A, AC or DC±

CODE
gmhitech604003505x4

R45.95
INCL. VAT

GM ✓ STOCK AVAILABLE



GM 24 ELECTRODE 3.15 MM

Heavy-coated rutile electrode with about 140% metal recovery, for fast horizontal and fillet welds on heavy structural steel, girders, columns and shipbuilding.

- Classification AWS A5.1 E7024
- Size 3.15 × 450 mm
- Current 90–140 A, AC or DC±
- Packaging VP

CODE
gm243154505x4

R77.20
INCL. VAT

GM ✓ STOCK AVAILABLE



GM 24 ELECTRODE 4.0 MM

Heavy-coated rutile electrode with about 140% metal recovery, for fast horizontal and fillet welds on heavy structural steel, girders, columns and shipbuilding.

- Classification AWS A5.1 E7024
- Size 4.0 × 450 mm
- Current 140–180 A, AC or DC±
- Packaging VP

CODE
gm244004505x4

R76.62
INCL. VAT

GM ✓ STOCK AVAILABLE



GM 18 SPL H4R ELECTRODE 2.5 MM

Moisture-resistant low-hydrogen basic electrode for tough, radiographic-quality welds. For boilers, pipelines, pressure vessels, rail wagons and earthmoving equipment. About 115% metal recovery.

- Classification AWS A5.1 E7018-1 H4R
- Size 2.5 × 350 mm
- Current 70–100 A, AC or DC+
- Impact 27 J min at −46 °C
- Diffusible hydrogen 4 ml/100 g max
- Packaging VP

CODE
gm18h4rspl2503505x4

R74.80
INCL. VAT

GM

✓ STOCK AVAILABLE



GM 18 SPL H4R ELECTRODE 3.15 MM

Moisture-resistant low-hydrogen basic electrode for tough, radiographic-quality welds. For boilers, pipelines, pressure vessels, rail wagons and earthmoving equipment. About 115% metal recovery.

- Classification AWS A5.1 E7018-1 H4R
- Size 3.15 × 350 mm
- Current 90–140 A, AC or DC+
- Impact 27 J min at −46 °C
- Diffusible hydrogen 4 ml/100 g max
- Packaging VP

CODE
gm18h4rspl3153505x4

R73.74
INCL. VAT

GM

✓ STOCK AVAILABLE



GM 18 SPL H4R ELECTRODE 4.0 MM

Moisture-resistant low-hydrogen basic electrode for tough, radiographic-quality welds. For boilers, pipelines, pressure vessels, rail wagons and earthmoving equipment. About 115% metal recovery.

- Classification AWS A5.1 E7018-1 H4R
- Size 4.0 × 450 mm
- Current 140–180 A, AC or DC+
- Impact 27 J min at −46 °C
- Diffusible hydrogen 4 ml/100 g max
- Packaging VP

CODE
gm18h4rspl4004505x4

R71.61
INCL. VAT

ELECTRODES · STAINLESS STEEL

7 ITEMS

GM

✓ STOCK AVAILABLE



GM 308L ELECTRODE 2.5 MM

Extra-low-carbon rutile stainless electrode for 304 and 304L stainless. Smooth, rippled bead with negligible spatter, for piping, tanks and process equipment.

- Classification AWS A5.4 E308L-16
- Size 2.5 × 350 mm
- Current 60–80 A, AC or DC+
- Packaging VP

CODE
gm30812503502x5

R161.70
INCL. VAT

GM

✓ STOCK AVAILABLE



GM 308L ELECTRODE 3.15 MM

Extra-low-carbon rutile stainless electrode for 304 and 304L stainless. Smooth, rippled bead with negligible spatter, for piping, tanks and process equipment.

- Classification AWS A5.4 E308L-16
- Size 3.15 × 350 mm
- Current 80–110 A, AC or DC+
- Packaging VP

CODE
gm30813153502x5

R160.41
INCL. VAT

GM

✓ STOCK AVAILABLE



GM 309L ELECTRODE 2.5 MM

Extra-low-carbon stainless electrode for joining stainless to mild or low-alloy steel, buffer layers and clad steels, and for welding 309 stainless.

- Classification AWS A5.4 E309L-16
- Size 2.5 × 350 mm
- Current 50–80 A, AC or DC+
- Packaging VP

CODE
gm30912503502x5

R192.83
INCL. VAT

GM

✓ STOCK AVAILABLE



GM 309L ELECTRODE 3.15 MM

Extra-low-carbon stainless electrode for joining stainless to mild or low-alloy steel, buffer layers and clad steels, and for welding 309 stainless.

Classification AWS A5.4 E309L-16

Size 3.15 × 350 mm

Current 80–110 A, AC or DC+ | Packaging VP

CODE
gm30913153502x5

R191.50
INCL. VAT

GM

✓ STOCK AVAILABLE



GM 316L ELECTRODE 2.5 MM

Extra-low-carbon rutile stainless electrode for 316, 316L, 317 and 317L stainless. Excellent resistance to intergranular corrosion and pitting, for chemical, food, paper and paint plant.

Classification AWS A5.4 E316L-16

Size 2.5 × 350 mm

Current 50–80 A, AC or DC+ | Packaging VP

CODE
gm31612503502x5

R219.80
INCL. VAT

GM

✓ STOCK AVAILABLE



GM 316L ELECTRODE 3.15 MM

Extra-low-carbon rutile stainless electrode for 316, 316L, 317 and 317L stainless. Excellent resistance to intergranular corrosion and pitting, for chemical, food, paper and paint plant.

Classification AWS A5.4 E316L-16

Size 3.15 × 350 mm

Current 80–110 A, AC or DC+ | Packaging VP

CODE
gm31613153502x5

R218.51
INCL. VAT

GM

✓ STOCK AVAILABLE



MODI DUPLEX-09 ELECTRODE 3.15 MM

Duplex stainless electrode (22Cr-9Ni-3Mo) for 2205 and lean duplex steels. High strength with good resistance to pitting and stress corrosion cracking, for offshore pipework and chloride service.

Classification AWS A5.4 E2209-16

Size 3.15 × 350 mm

Current 80–110 A, AC or DC+

Tensile strength 690 MPa min | Packaging VP

CODE
modiduplex09-3153502x5

R309.04
INCL. VAT

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ELECTRODES · CAST IRON

6 ITEMS

GM ✓ STOCK AVAILABLE



GM CAST 2 ELECTRODE 3.15 MM

Ferro-nickel electrode for repairing and joining cast iron, including nodular iron, and for welding cast iron to steel. Suits thick, restrained parts such as engine blocks, gearboxes and pump bodies.

- Classification AWS A5.15 ENiFe-CI
- Size 3.15 × 350 mm
- Current 70–100 A, AC or DC+
- Tensile strength 400–579 MPa
- Packaging VP

CODE
gmcast23153502x5

R628.99 INCL. VAT

GM ✓ STOCK AVAILABLE



GM CAST 3 ELECTRODE 3.15 MM

Pure nickel electrode for welding cast iron without preheat. The soft, easily machined deposit suits casting repairs and correcting machining errors.

- Classification AWS A5.15 ENi-CI
- Size 3.15 × 350 mm
- Current 70–100 A, AC or DC+
- Hardness 120–180 BHN
- Packaging VP

CODE
gmcast33153502x5

R943.53 INCL. VAT

GM ✓ STOCK AVAILABLE



GM CAST 3 ELECTRODE 4.0 MM

Pure nickel electrode for welding cast iron without preheat. The soft, easily machined deposit suits casting repairs and correcting machining errors.

- Classification AWS A5.15 ENi-CI
- Size 4.0 × 350 mm
- Current 100–130 A, AC or DC+
- Hardness 120–180 BHN
- Packaging VP

CODE
gmcast34003502x5

R942.93 INCL. VAT

GM ✓ STOCK AVAILABLE



GM CAST 4 ELECTRODE 3.15 MM

Nickel-copper electrode for welding cast iron without preheat. Gives a machinable, colour-matched deposit for gears, pump bodies and machinery parts, and joins cast iron to steel.

- Classification AWS A5.15 ENiCu-B
- Size 3.15 × 350 mm
- Current 70–100 A, AC or DC+
- Hardness 200 BHN max
- Packaging VP

CODE
gmcast43153502x5

R866.32 INCL. VAT

GM ✓ STOCK AVAILABLE



GM CAST 40 ELECTRODE 3.15 MM

Ferro-nickel (40% Ni) electrode for higher-strength, machinable welds on grey, malleable and SG iron, and for joining cast iron to steel. Copes with high-sulphur and high-phosphorus castings.

- Size 3.15 × 350 mm
- Current 70–100 A, AC or DC+
- Tensile strength 450–600 MPa
- Packaging VP

CODE
gmcast403153502x5

R584.02 INCL. VAT

GM ✓ STOCK AVAILABLE



GM CAST 40 ELECTRODE 4.0 MM

Ferro-nickel (40% Ni) electrode for higher-strength, machinable welds on grey, malleable and SG iron, and for joining cast iron to steel. Copes with high-sulphur and high-phosphorus castings.

- Size 4.0 × 350 mm
- Current 100–130 A, AC or DC+
- Tensile strength 450–600 MPa
- Packaging VP

CODE
gmcast404003502x5

R583.13 INCL. VAT

ELECTRODES · HARDFACING

4 ITEMS

GM

✓ STOCK AVAILABLE



GM HARD ELECTRODE 3.15 MM

Hardfacing electrode for building up worn parts.

Grade GM HARD · Size 3.15 × 350 mm · Packaging VP

CODE
gmhard3153502x103153502x5

R115.45
INCL. VAT

GM

✓ STOCK AVAILABLE



GM HARD ELECTRODE 4.0 MM

Hardfacing electrode for building up worn parts.

Grade GM HARD · Size 4.0 × 450 mm · Packaging VP

CODE
gmhard4004502x104004502x5

R114.22
INCL. VAT

GM

✓ STOCK AVAILABLE



GM-60R HARDFACING ELECTRODE 3.15 MM

Basic medium-alloy hardfacing electrode (550–620 BHN) for heavy impact and moderate abrasion. Crack-free deposit for crusher jaws and hammers, mine rails and conveyor buckets.

Size 3.15 × 450 mm · Current 100–140 A, AC or DC+ · Hardness 550–620 BHN (2nd layer) · Packaging VP

CODE
gm60r3154502x5

R129.41
INCL. VAT

GM

✓ STOCK AVAILABLE



GM-60R HARDFACING ELECTRODE 4.0 MM

Basic medium-alloy hardfacing electrode (550–620 BHN) for heavy impact and moderate abrasion. Crack-free deposit for crusher jaws and hammers, mine rails and conveyor buckets.

Size 4.0 × 450 mm · Current 140–180 A, AC or DC+ · Hardness 550–620 BHN (2nd layer) · Packaging VP

CODE
gm60r4004502x5

R128.39
INCL. VAT

TIG FILLER RODS

7 ITEMS

ESAB ✓ STOCK AVAILABLE



ESAB OK TIGROD 12.61 1.6 MM

ER70S-6 mild steel TIG rod for general fabrication and thinner sections.

Classification ER70S-6 · Size 1.6 × 1000 mm · Pack 5 kg

CODE 126116r150

R148.64 INCL. VAT

ESAB ✓ STOCK AVAILABLE



ESAB OK TIGROD 12.61 2.0 MM

ER70S-6 mild steel TIG rod for general fabrication.

Classification ER70S-6 · Size 2.0 × 1000 mm · Pack 5 kg

CODE 126120r150

R132.09 INCL. VAT

Nevinox ✓ STOCK AVAILABLE



NEVINOX TIG ROD ER308L 1.6 MM

Stainless TIG filler rod for 304 and 304L stainless steel, 1.6 mm for thin material.

Classification ER308L · Diameter 1.6 mm · Pack 5 (as listed)

CODE 308lx01600tw

R139.36 INCL. VAT

Nevinox ✓ STOCK AVAILABLE



NEVINOX TIG ROD ER308L 2.4 MM

Stainless TIG filler rod for 304 and 304L stainless steel.

Classification ER308L · Diameter 2.4 mm · Pack 5 (as listed)

CODE 308lx02400tw

R133.91 INCL. VAT

Nevinox ✓ STOCK AVAILABLE



NEVINOX TIG ROD ER309L 2.4 MM

Stainless TIG filler rod for joining stainless to mild steel and for buffer layers.

Classification ER309L · Diameter 2.4 mm · Pack 5 (as listed)

CODE 309lx02400tw

R166.65 INCL. VAT

Nevinox ✓ STOCK AVAILABLE



NEVINOX TIG ROD ER316L 1.6 MM

Stainless steel TIG filler rod for 316 and 316L stainless, in a fine 1.6 mm size for thin sheet.

Classification ER316L · Diameter 1.6 mm · Pack 5 (as listed)

CODE 316lx01600tw

R228.82 INCL. VAT

Nevinox ✓ STOCK AVAILABLE



NEVINOX TIG ROD ER316L 2.4 MM

Stainless steel TIG filler rod for 316 and 316L stainless.

Classification ER316L · Diameter 2.4 mm · Pack 5 (as listed)

CODE 316lx02400tw

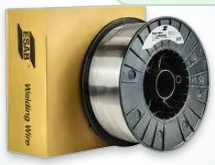
R222.51 INCL. VAT

MIG WIRE

2 ITEMS

Generic

✓ STOCK AVAILABLE



MIG WIRE ER70S-6 1.0 MM, 15 KG

Copper-coated mild steel MIG wire on a 15 kg spool.

Classification ER70S-6 · Diameter 1.0 mm · Spool 15 kg

CODE
321m109820

PRICE ON REQUEST

Generic

✓ STOCK AVAILABLE



MIG WIRE ER70S-6 1.2 MM, 15 KG

Copper-coated mild steel MIG wire on a 15 kg spool.

Classification ER70S-6 · Diameter 1.2 mm · Spool 15 kg

CODE
321m129820

PRICE ON REQUEST

SECTION 05 · 13 PRODUCTS

GAS & CUTTING

05

Oxy-fuel regulators, flashback arrestors, cutting torches, nozzles and hose.









WHAT'S INSIDE

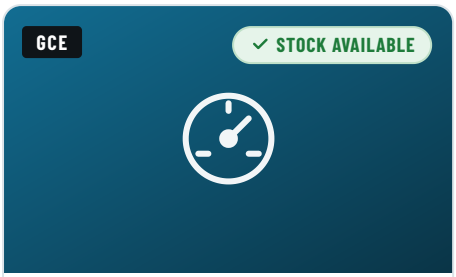
Gas regulators	4	Cutting nozzles	1
Flashback arrestors	4	Gas hose	2
Cutting torches	1	Hose accessories	1

BRANDS

GCE

GAS REGULATORS

4 ITEMS



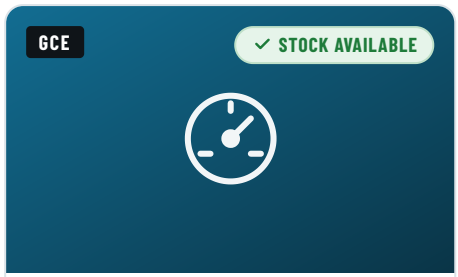
GCE REGULATOR PRS-SE AC 25/1.5 AUTO

Acetylene regulator with automatic pressure control.

Gas acetylene · Pressure 25 / 1.5 bar

CODE ps0762196

R4 417.58 INCL. VAT



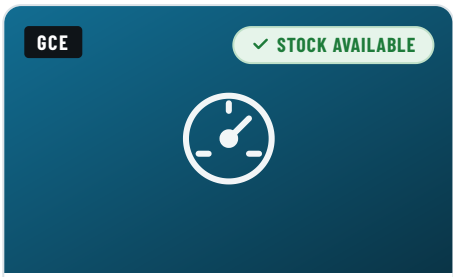
GCE REGULATOR PRS-SE OX 300/10 AUTO

Oxygen regulator with automatic pressure control.

Gas oxygen · Pressure 300 / 10 bar

CODE ps0762199

R4 591.09 INCL. VAT



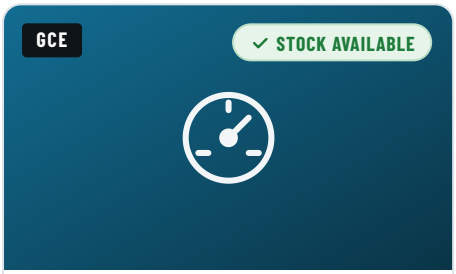
GCE REGULATOR SMART AC 25/1.5

Compact acetylene regulator.

Gas acetylene · Pressure 25 / 1.5 bar · Thread G5/8" LH

CODE s21620006

R1 504.13 INCL. VAT



GCE REGULATOR SMART OX 230/10

Compact oxygen regulator.

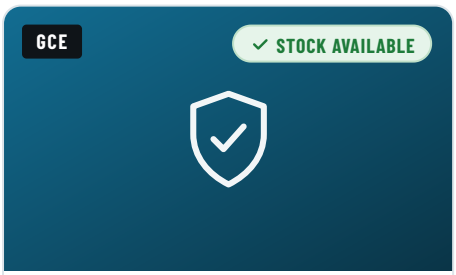
Gas oxygen · Pressure 230 / 10 bar · Thread G5/8" RH

CODE s21620005

R1 687.94 INCL. VAT

FLASHBACK ARRESTORS

4 ITEMS



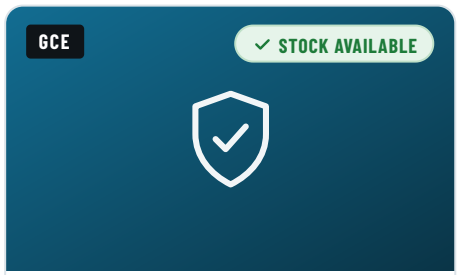
GCE FLASHBACK ARRESTOR SG2L, FUEL GAS

Flashback arrestor for the fuel gas line.

Gas fuel gas · Thread G3/8 LH

CODE g81950

R412.23 INCL. VAT



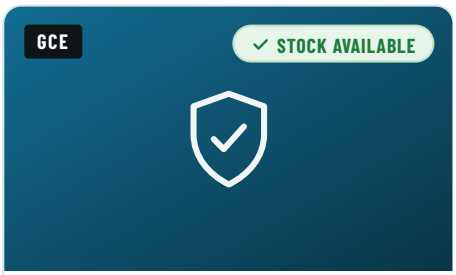
GCE FLASHBACK ARRESTOR SG2L, OXYGEN

Flashback arrestor for the oxygen line.

Gas oxygen · Thread G3/8

CODE g81900

R412.23 INCL. VAT



GCE FLASHBACK ARRESTOR SG3, FUEL GAS

Flashback arrestor for the fuel gas line.

Gas fuel gas · Thread G3/8 LH

CODE 764471

R666.92 INCL. VAT

GCE

✓ STOCK AVAILABLE



GCE FLASHBACK ARRESTOR SG3, OXYGEN

Flashback arrestor for the oxygen line.

Gas oxygen · Thread G3/8 RH

CODE
764470

R666.92
INCL. VAT

CUTTING TORCHES

1 ITEM

Generic

✓ STOCK AVAILABLE



CUTTING TORCH NM250 90°, 490 MM

Cost-effective 90° oxy-fuel cutting torch.

Head angle 90° · Length 490 mm

CODE
88090c

R2 491.92
INCL. VAT

CUTTING NOZZLES

1 ITEM

Generic

✓ STOCK AVAILABLE



CUTTING NOZZLE A-NM 1/16" (1.6 MM)

A-NM cutting nozzle for steel from 10 to 75 mm thick.

Size 1/16" (1.6 mm)

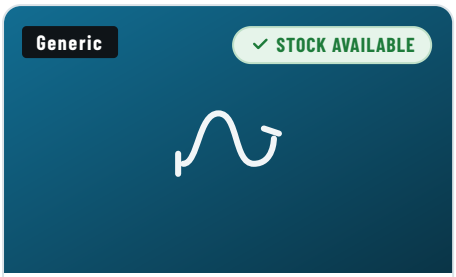
Cutting range 10–75 mm steel

CODE
700016612

R93.20
INCL. VAT

GAS HOSE

2 ITEMS



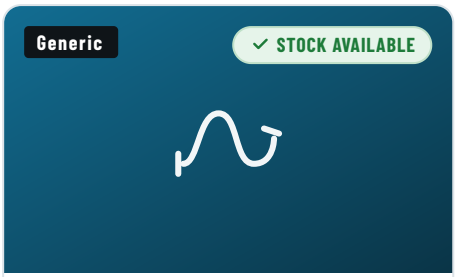
BLUE OXYGEN HOSE 8 MM

Blue oxygen hose, 8 mm bore. Priced per metre.

Bore 8 mm · Sold per metre

CODE
07000hose1

R30.84
INCL. VAT



RED ACETYLENE HOSE 8 MM

Red acetylene hose, 8 mm bore. Priced per metre.

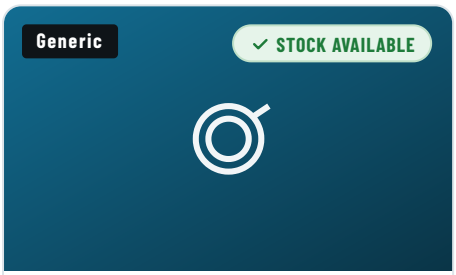
Bore 8 mm · Sold per metre

CODE
07000hose2

R30.84
INCL. VAT

HOSE ACCESSORIES

1 ITEM



METAL HOSE CLAMPS 8.0 MM (10 PACK)

Metal hose clamps for 8 mm gas hose.

Size 8.0 mm · Pack 10

CODE
700017101

R68.85
INCL. VAT

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